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Abstract of the Disclosure

A non-asbestos friction material includes a fibrous reinforcement, a friction modifier, a binder, and a soluble amorphous substance mixed as friction material components. The soluble amorphous substance is a composition composed of SiO₂ as a principal component, 18 to 40 wt% of at least one kind of CaO and MgO, less than 10 wt% of at least one kind of Al₂O₃ and ZrO₂, and less than 2 wt% of at least one kind of Na₂O, K₂O, FeO and Fe₂O₃. Preferably, the soluble amorphous substance is mixed in a range of from 1 wt% to 30 wt% of a total of the friction material. Preferably, the soluble amorphous substance is fibrous or granular.